

**KADIA-TBT STOCK GUNDRILL LIST  
CARBIDE TIPPED GUNDRILLS**

FRAC. or # SIZE	TBT NUMBER	DRILL DIAMETER		OAL		DRIVER Dims (in) ØxL
		ENGLISH	METRIC	ENGLISH	METRIC	
5/64	ELB15381	0.0781	1.984	6.0	152	0.50 x 1.50
	ELB15382	0.0781	1.984	10.0	254	0.50 x 1.50
2mm	ELB23191	0.0787	1.998	6.0	152	0.50 x 1.50
#45	ELB16555	0.0820	2.083	6.0	152	0.50 x 1.50
	ELB16556	0.0820	2.083	10.0	254	0.50 x 1.50
#44	ELB16557	0.0860	2.184	6.0	152	0.50 x 1.50
	ELB16558	0.0860	2.184	10.0	254	0.50 x 1.50
#43	ELB15516	0.0890	2.261	6.0	152	0.50 x 1.50
	ELB16559	0.0890	2.261	10.0	254	0.50 x 1.50
3/32	ELB14464	0.0937	2.380	6.0	152	0.50 x 1.50
	ELB14465	0.0937	2.380	10.0	254	0.50 x 1.50
	ELB22380	0.0937	2.380	12.0	305	0.50 x 1.50
	ELB14466	0.0937	2.380	16.0	406	0.50 x 1.50
	ELB16023	0.0937	2.380	22.0	559	0.50 x 1.50
#41	ELB16560	0.0960	2.438	6.0	152	0.50 x 1.50
	ELB16561	0.0960	2.438	10.0	254	0.50 x 1.50
#40	ELB16562	0.0980	2.489	6.0	152	0.50 x 1.50
	ELB16563	0.0980	2.489	10.0	254	0.50 x 1.50
#38	ELB15992	0.1015	2.578	6.0	152	0.50 x 1.50
	ELB16168	0.1015	2.578	10.0	254	0.50 x 1.50
#37	ELB16564	0.1040	2.642	6.0	152	0.50 x 1.50
	ELB16565	0.1040	2.642	10.0	254	0.50 x 1.50
#36	ELB15097	0.1065	2.705	6.0	152	0.50 x 1.50
	ELB16566	0.1065	2.705	10.0	254	0.50 x 1.50
7/64	ELB14480	0.1094	2.778	6.0	152	0.50 x 1.50
	ELB14481	0.1094	2.778	10.0	254	0.50 x 1.50
	ELB14843	0.1094	2.778	16.0	406	0.50 x 1.50
#34	ELB16547	0.1110	2.819	6.0	152	0.50 x 1.50
	ELB16567	0.1110	2.819	10.0	254	0.50 x 1.50
#33	ELB16568	0.1130	2.870	6.0	152	0.50 x 1.50
	ELB16569	0.1130	2.870	10.0	254	0.50 x 1.50
#32	ELB16570	0.1160	2.946	6.0	152	0.50 x 1.50
	ELB14463	0.1160	2.946	10.0	254	0.50 x 1.50
3mm	ELB16115	0.1182	3.000	6.0	152	0.50 x 1.50
	ELB16571	0.1182	3.000	10.0	254	0.50 x 1.50
	ELB16572	0.1182	3.000	16.0	406	0.50 x 1.50
#31	ELB16573	0.1200	3.048	6.0	152	0.50 x 1.50
	ELB16574	0.1200	3.048	10.0	254	0.50 x 1.50
1/8	ELB14043	0.1250	3.175	10.0	254	0.75 x 2.75
	ELB22381	0.1250	3.175	12.0	305	0.75 x 2.75
	ELB14045	0.1250	3.175	16.0	406	0.75 x 2.75
	ELB14046	0.1250	3.175	22.0	559	0.75 x 2.75
	ELB14047	0.1250	3.175	28.0	711	0.75 x 2.75
	ELB16575	0.1250	3.175	36.0	914	0.75 x 2.75

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FRAC. or # SIZE	TBT NUMBER	DRILL DIAMETER		OAL		DRIVER Dims (in) ØxL
		ENGLISH	METRIC	ENGLISH	METRIC	
#30	ELB16551	0.1285	3.264	10.0	254	0.75 x 2.75
	ELB16097	0.1285	3.264	16.0	406	0.75 x 2.75
	ELB16576	0.1285	3.264	22.0	559	0.75 x 2.75
	ELB16577	0.1285	3.264	28.0	711	0.75 x 2.75
#29	ELB14446	0.1360	3.454	10.0	254	0.75 x 2.75
	ELB15101	0.1360	3.454	16.0	406	0.75 x 2.75
	ELB16578	0.1360	3.454	22.0	559	0.75 x 2.75
9/64	ELB14482	0.1406	3.571	10.0	254	0.75 x 2.75
	ELB14483	0.1406	3.571	16.0	406	0.75 x 2.75
	ELB14484	0.1406	3.571	22.0	559	0.75 x 2.75
#27	ELB23193	0.1440	3.658	10.0	254	0.75 x 2.75
	ELB23196	0.1440	3.658	16.0	406	0.75 x 2.75
	ELB23197	0.1440	3.658	22.0	559	0.75 x 2.75
#26	ELB23198	0.1470	3.734	10.0	254	0.75 x 2.75
	ELB23199	0.1470	3.734	16.0	406	0.75 x 2.75
	ELB23201	0.1470	3.734	22.0	559	0.75 x 2.75
#25	ELB23202	0.1495	3.798	10.0	254	0.75 x 2.75
	ELB23203	0.1495	3.798	16.0	406	0.75 x 2.75
#24	ELB23205	0.1520	3.861	10.0	254	0.75 x 2.75
	ELB23206	0.1520	3.861	16.0	406	0.75 x 2.75
5/32	ELB14467	0.1562	3.967	10.0	254	0.75 x 2.75
	ELB14141	0.1562	3.967	16.0	406	0.75 x 2.75
	ELB14469	0.1562	3.967	22.0	559	0.75 x 2.75
	ELB14470	0.1562	3.967	28.0	711	0.75 x 2.75
	ELB23237	0.1562	3.967	36.0	914	0.75 x 2.75
4mm	ELB23256	0.1575	4.000	10.0	254	0.75 x 2.75
	ELB23257	0.1575	4.000	16.0	406	0.75 x 2.75
	ELB23258	0.1575	4.000	22.0	559	0.75 x 2.75
#21	ELB23259	0.1590	4.039	10.0	254	0.75 x 2.75
	ELB23260	0.1590	4.039	16.0	406	0.75 x 2.75
	ELB23261	0.1590	4.039	22.0	559	0.75 x 2.75
#19	ELB23264	0.1660	4.216	10.0	254	0.75 x 2.75
	ELB23492	0.1660	4.216	16.0	406	0.75 x 2.75
	ELB18177	0.1660	4.216	22.0	559	0.75 x 2.75
11/64	ELB14485	0.1719	4.366	10.0	254	0.75 x 2.75
	ELB14486	0.1719	4.366	16.0	406	0.75 x 2.75
	ELB14844	0.1719	4.366	22.0	559	0.75 x 2.75
#16	ELB23266	0.1770	4.496	10.0	254	0.75 x 2.75
	ELB23493	0.1770	4.496	16.0	406	0.75 x 2.75
	ELB23267	0.1770	4.496	22.0	559	0.75 x 2.75
#15	ELB23268	0.1800	4.572	10.0	254	0.75 x 2.75
	ELB23269	0.1800	4.572	16.0	406	0.75 x 2.75

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		ENGLISH	METRIC	ENGLISH	METRIC	
3/16	ELB14048	0.1875	4.763	10.0	254	0.75 x 2.75
	ELB14049	0.1875	4.763	16.0	406	0.75 x 2.75
	ELB14050	0.1875	4.763	22.0	559	0.75 x 2.75
	ELB14051	0.1875	4.763	28.0	711	0.75 x 2.75
	ELB14052	0.1875	4.763	36.0	914	0.75 x 2.75
#12	ELB23280	0.1890	4.801	10.0	254	0.75 x 2.75
	ELB23282	0.1890	4.801	16.0	406	0.75 x 2.75
#11	ELB23284	0.1910	4.851	10.0	254	0.75 x 2.75
	ELB23285	0.1910	4.851	16.0	406	0.75 x 2.75
5mm	ELB23289	0.1969	5.000	10.0	254	0.75 x 2.75
	ELB23290	0.1969	5.000	16.0	406	0.75 x 2.75
	ELB23292	0.1969	5.000	22.0	559	0.75 x 2.75
#8	ELB23294	0.1990	5.055	10.0	254	0.75 x 2.75
	ELB23298	0.1990	5.055	16.0	406	0.75 x 2.75
	ELB23299	0.1990	5.055	22.0	559	0.75 x 2.75
#7	ELB23300	0.2010	5.105	10.0	254	0.75 x 2.75
	ELB23301	0.2010	5.105	16.0	406	0.75 x 2.75
	ELB23302	0.2010	5.105	22.0	559	0.75 x 2.75
13/64	ELB14487	0.2031	5.159	10.0	254	0.75 x 2.75
	ELB14488	0.2031	5.159	16.0	406	0.75 x 2.75
	ELB14489	0.2031	5.159	22.0	559	0.75 x 2.75
#4	ELB23305	0.2090	5.309	10.0	254	0.75 x 2.75
	ELB15095	0.2090	5.309	16.0	406	0.75 x 2.75
	ELB23308	0.2090	5.309	22.0	559	0.75 x 2.75
#3	ELB23309	0.2130	5.410	10.0	254	0.75 x 2.75
	ELB23310	0.2130	5.410	16.0	406	0.75 x 2.75
	ELB23311	0.2130	5.410	22.0	559	0.75 x 2.75
7/32	ELB14471	0.2187	5.555	10.0	254	0.75 x 2.75
	ELB14468	0.2187	5.555	16.0	406	0.75 x 2.75
	ELB14472	0.2187	5.555	22.0	559	0.75 x 2.75
	ELB14473	0.2187	5.555	28.0	711	0.75 x 2.75
	ELB23312	0.2187	5.555	36.0	914	0.75 x 2.75
15/64	ELB14491	0.2344	5.953	10.0	254	0.75 x 2.75
	ELB14492	0.2344	5.953	16.0	406	0.75 x 2.75
6mm	ELB23321	0.2362	6.000	10.0	254	0.75 x 2.75
	ELB23322	0.2362	6.000	16.0	406	0.75 x 2.75
	ELB23323	0.2362	6.000	22.0	559	0.75 x 2.75
D	ELB23330	0.2460	6.248	10.0	254	0.75 x 2.75
	ELB23331	0.2460	6.248	16.0	406	0.75 x 2.75
1/4	ELB14053	0.2500	6.350	10.0	254	0.75 x 2.75
	ELB14054	0.2500	6.350	16.0	406	0.75 x 2.75
	ELB14055	0.2500	6.350	22.0	559	0.75 x 2.75
	ELB14056	0.2500	6.350	28.0	711	0.75 x 2.75
	ELB14057	0.2500	6.350	36.0	914	0.75 x 2.75
	ELB15309	0.2500	6.350	48.0	1219	0.75 x 2.75

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		ENGLISH	METRIC	ENGLISH	METRIC	
F	ELB23333	0.2570	6.528	10.0	254	0.75 x 2.75
	ELB15198	0.2570	6.528	16.0	406	0.75 x 2.75
	ELB23334	0.2570	6.528	22.0	559	0.75 x 2.75
G	ELB23335	0.2610	6.629	10.0	254	0.75 x 2.75
	ELB23336	0.2610	6.629	16.0	406	0.75 x 2.75
17/64	ELB14845	0.2656	6.746	10.0	254	0.75 x 2.75
	ELB14846	0.2656	6.746	16.0	406	0.75 x 2.75
I	ELB23341	0.2720	6.909	10.0	254	0.75 x 2.75
	ELB23342	0.2720	6.909	16.0	406	0.75 x 2.75
	ELB23344	0.2720	6.909	22.0	559	0.75 x 2.75
9/32	ELB14474	0.2812	7.142	10.0	254	0.75 x 2.75
	ELB14475	0.2812	7.142	16.0	406	0.75 x 2.75
	ELB14242	0.2812	7.142	22.0	559	0.75 x 2.75
L	ELB23352	0.2900	7.366	10.0	254	0.75 x 2.75
	ELB23353	0.2900	7.366	16.0	406	0.75 x 2.75
	ELB23354	0.2900	7.366	22.0	559	0.75 x 2.75
	ELB23355	0.2900	7.366	36.0	914	0.75 x 2.75
19/64	ELB14851	0.2969	7.541	10.0	254	0.75 x 2.75
	ELB14852	0.2969	7.541	16.0	406	0.75 x 2.75
	ELB14853	0.2969	7.541	22.0	559	0.75 x 2.75
N	ELB23356	0.3020	7.671	10.0	254	0.75 x 2.75
	ELB23357	0.3020	7.671	16.0	406	0.75 x 2.75
	ELB18180	0.3020	7.671	22.0	559	0.75 x 2.75
5/16	ELB14058	0.3125	7.938	10.0	254	0.75 x 2.75
	ELB14059	0.3125	7.938	16.0	406	0.75 x 2.75
	ELB14060	0.3125	7.938	22.0	559	0.75 x 2.75
	ELB14061	0.3125	7.938	28.0	711	0.75 x 2.75
	ELB14062	0.3125	7.938	36.0	914	0.75 x 2.75
	ELB16063	0.3125	7.938	48.0	1219	0.75 x 2.75
O	ELB23384	0.3160	8.026	10.0	254	0.75 x 2.75
	ELB23385	0.3160	8.026	16.0	406	0.75 x 2.75
	ELB23386	0.3160	8.026	22.0	559	0.75 x 2.75
21/64	ELB14856	0.3281	8.334	10.0	254	0.75 x 2.75
	ELB14857	0.3281	8.334	16.0	406	0.75 x 2.75
	ELB14858	0.3281	8.334	22.0	559	0.75 x 2.75
	ELB14859	0.3281	8.334	28.0	711	0.75 x 2.75
	ELB14860	0.3281	8.334	36.0	914	0.75 x 2.75
Q	ELB23390	0.3320	8.433	10.0	254	0.75 x 2.75
	ELB23391	0.3320	8.433	16.0	406	0.75 x 2.75
	ELB23392	0.3320	8.433	22.0	559	0.75 x 2.75
R	ELB23393	0.3390	8.611	10.0	254	0.75 x 2.75
	ELB23394	0.3390	8.611	16.0	406	0.75 x 2.75
	ELB23395	0.3390	8.611	22.0	559	0.75 x 2.75
11/32	ELB14476	0.3437	8.730	10.0	254	0.75 x 2.75
	ELB14477	0.3437	8.730	16.0	406	0.75 x 2.75
	ELB14478	0.3437	8.730	22.0	559	0.75 x 2.75

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		ENGLISH	METRIC	ENGLISH	METRIC	
S	ELB23396	0.3480	8.839	10.0	254	0.75 x 2.75
	ELB23397	0.3480	8.839	16.0	406	0.75 x 2.75
	ELB23398	0.3480	8.839	22.0	559	0.75 x 2.75
23/64	ELB23403	0.3594	9.129	10.0	254	0.75 x 2.75
	ELB23404	0.3594	9.129	16.0	406	0.75 x 2.75
3/8	ELB14063	0.3750	9.525	10.0	254	0.75 x 2.75
	ELB14064	0.3750	9.525	16.0	406	0.75 x 2.75
	ELB14065	0.3750	9.525	22.0	559	0.75 x 2.75
	ELB14066	0.3750	9.525	28.0	711	0.75 x 2.75
	ELB14067	0.3750	9.525	36.0	914	0.75 x 2.75
	ELB16064	0.3750	9.525	48.0	1219	0.75 x 2.75
W	ELB23414	0.3860	9.804	16.0	406	0.75 x 2.75
	ELB23415	0.3860	9.804	22.0	559	0.75 x 2.75
	ELB23416	0.3860	9.804	36.0	914	0.75 x 2.75
25/64	ELB14861	0.3906	9.921	10.0	254	0.75 x 2.75
	ELB14862	0.3906	9.921	16.0	406	0.75 x 2.75
10mm	ELB23495	0.3937	10.000	10.0	254	0.75 x 2.75
	ELB23496	0.3937	10.000	16.0	406	0.75 x 2.75
	ELB23497	0.3937	10.000	22.0	559	0.75 x 2.75
X	ELB23500	0.3970	10.084	16.0	406	0.75 x 2.75
	ELB23501	0.3970	10.084	22.0	559	0.75 x 2.75
13/32	ELB14865	0.4062	10.317	10.0	254	0.75 x 2.75
	ELB14866	0.4062	10.317	16.0	406	0.75 x 2.75
	ELB14867	0.4062	10.317	22.0	559	0.75 x 2.75
	ELB14868	0.4062	10.317	28.0	711	0.75 x 2.75
	ELB14869	0.4062	10.317	36.0	914	0.75 x 2.75
27/64	ELB14870	0.4219	10.716	10.0	254	0.75 x 2.75
	ELB14871	0.4219	10.716	16.0	406	0.75 x 2.75
	ELB14872	0.4219	10.716	22.0	559	0.75 x 2.75
11mm	ELB23509	0.4331	11.000	16.0	406	0.75 x 2.75
	ELB23511	0.4331	11.000	22.0	559	0.75 x 2.75
	ELB23512	0.4331	11.000	36.0	914	0.75 x 2.75
7/16	ELB14068	0.4375	11.113	10.0	254	0.75 x 2.75
	ELB14069	0.4375	11.113	16.0	406	0.75 x 2.75
	ELB14070	0.4375	11.113	22.0	559	0.75 x 2.75
	ELB14071	0.4375	11.113	28.0	711	0.75 x 2.75
	ELB14072	0.4375	11.113	36.0	914	0.75 x 2.75
15/32	ELB14880	0.4687	11.905	10.0	254	0.75 x 2.75
	ELB14881	0.4687	11.905	16.0	406	0.75 x 2.75
31/64	ELB14886	0.4844	12.304	16.0	406	0.75 x 2.75
	ELB14888	0.4844	12.304	28.0	711	0.75 x 2.75
	ELB23519	0.4844	12.304	36.0	914	0.75 x 2.75

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		ENGLISH	METRIC	ENGLISH	METRIC	
1/2	ELB14073	0.5000	12.700	10.0	254	0.75 x 2.75
	ELB14074	0.5000	12.700	16.0	406	0.75 x 2.75
	ELB14075	0.5000	12.700	22.0	559	0.75 x 2.75
	ELB14076	0.5000	12.700	28.0	711	0.75 x 2.75
	ELB14077	0.5000	12.700	36.0	914	0.75 x 2.75
	ELB16067	0.5000	12.700	48.0	1219	0.75 x 2.75
33/64	ELB14889	0.5156	13.096	16.0	406	1.00 x 2.75
	ELB14890	0.5156	13.096	22.0	559	1.00 x 2.75
	ELB14891	0.5156	13.096	36.0	914	1.00 x 2.75
17/32	ELB23525	0.5312	13.492	16.0	406	1.00 x 2.75
	ELB23526	0.5312	13.492	22.0	559	1.00 x 2.75
35/64	ELB14892	0.5469	13.891	16.0	406	1.00 x 2.75
	ELB14893	0.5469	13.891	22.0	559	1.00 x 2.75
	ELB14894	0.5469	13.891	36.0	914	1.00 x 2.75
9/16	ELB14078	0.5625	14.288	16.0	406	1.00 x 2.75
	ELB14079	0.5625	14.288	22.0	559	1.00 x 2.75
	ELB14080	0.5625	14.288	28.0	711	1.00 x 2.75
	ELB14081	0.5625	14.288	36.0	914	1.00 x 2.75
	ELB16068	0.5625	14.288	48.0	1219	1.00 x 2.75
19/32	ELB14898	0.5937	15.080	16.0	406	1.00 x 2.75
	ELB14899	0.5937	15.080	22.0	559	1.00 x 2.75
5/8	ELB14082	0.6250	15.875	16.0	406	1.00 x 2.75
	ELB14083	0.6250	15.875	22.0	559	1.00 x 2.75
	ELB14084	0.6250	15.875	28.0	711	1.00 x 2.75
	ELB14085	0.6250	15.875	36.0	914	1.00 x 2.75
41/64	ELB14904	0.6406	16.271	16.0	406	1.00 x 2.75
	ELB14905	0.6406	16.271	22.0	559	1.00 x 2.75
11/16	ELB14086	0.6875	17.463	16.0	406	1.00 x 2.75
	ELB14087	0.6875	17.463	22.0	559	1.00 x 2.75
	ELB14088	0.6875	17.463	28.0	711	1.00 x 2.75
	ELB14089	0.6875	17.463	36.0	914	1.00 x 2.75
45/64	ELB14913	0.7031	17.859	16.0	406	1.00 x 2.75
	ELB14914	0.7031	17.859	22.0	559	1.00 x 2.75
	ELB14915	0.7031	17.859	28.0	711	1.00 x 2.75
	ELB23554	0.7031	17.859	36.0	914	1.00 x 2.75
23/32	ELB14916	0.7187	18.255	16.0	406	1.00 x 2.75
	ELB14917	0.7187	18.255	22.0	559	1.00 x 2.75
	ELB14918	0.7187	18.255	36.0	914	1.00 x 2.75
3/4	ELB14090	0.7500	19.050	16.0	406	1.00 x 2.75
	ELB14091	0.7500	19.050	22.0	559	1.00 x 2.75
	ELB14092	0.7500	19.050	28.0	711	1.00 x 2.75
	ELB14093	0.7500	19.050	36.0	914	1.00 x 2.75
25/32	ELB14922	0.7812	19.842	22.0	559	1.25 x 2.75
	ELB14923	0.7812	19.842	36.0	914	1.25 x 2.75

KADIA-TBT STOCK GUNDRILL LIST CARBIDE TIPPED GUNDRILLS						
FRAC. or # SIZE	TBT NUMBER	DRILL DIAMETER		OAL		DRIVER Dims (in) ØxL
		ENGLISH	METRIC	ENGLISH	METRIC	
51/64	ELB16896	0.7969	20.242	22.0	559	1.25 x 2.75
	ELB16895	0.7969	20.242	36.0	914	1.25 x 2.75
13/16	ELB14924	0.8125	20.638	22.0	559	1.25 x 2.75
	ELB14925	0.8125	20.638	36.0	914	1.25 x 2.75
27/32	ELB14926	0.8437	21.430	22.0	559	1.25 x 2.75
	ELB14927	0.8437	21.430	36.0	914	1.25 x 2.75
7/8	ELB14094	0.8750	22.225	22.0	559	1.25 x 2.75
	ELB14095	0.8750	22.225	36.0	914	1.25 x 2.75
15/16	ELB23593	0.9375	23.813	16.0	406	1.25 x 2.75
	ELB14930	0.9375	23.813	22.0	559	1.25 x 2.75
	ELB14931	0.9375	23.813	36.0	914	1.25 x 2.75
24mm	ELB23595	0.9449	24.000	22.0	559	1.25 x 2.75
	ELB23598	0.9449	24.000	36.0	914	1.25 x 2.75
1	ELB14096	1.0000	25.400	22.0	559	1.25 x 2.75
	ELB14097	1.0000	25.400	36.0	914	1.25 x 2.75